

## Light Duty Pocket Assemblies (Fabricated)

Resistance Thermometer and Thermocouples  
with Welded Protection Tube and Measuring Insert

### ■ Essential modules

- insertion lengths can be selected individually
- measuring inserts can be replaced during operation

### ■ Technical features

- approvals according to ATEX for Ex i installation with protection tube in Zone 0
- protection tube material and designs adapted to operating conditions
- installation of a transmitter in the connection head obviates the need for multi-wire circuit
- interference-immune standard output signal (4 to 20mA)

### ■ Applications

- chemical process engineering
- petroleum/natural gas supply and processing
- power generation and heat distribution
- food and beverage industries
- general machinery and apparatus engineering



**Light duty assemblies for  
general purpose applications**

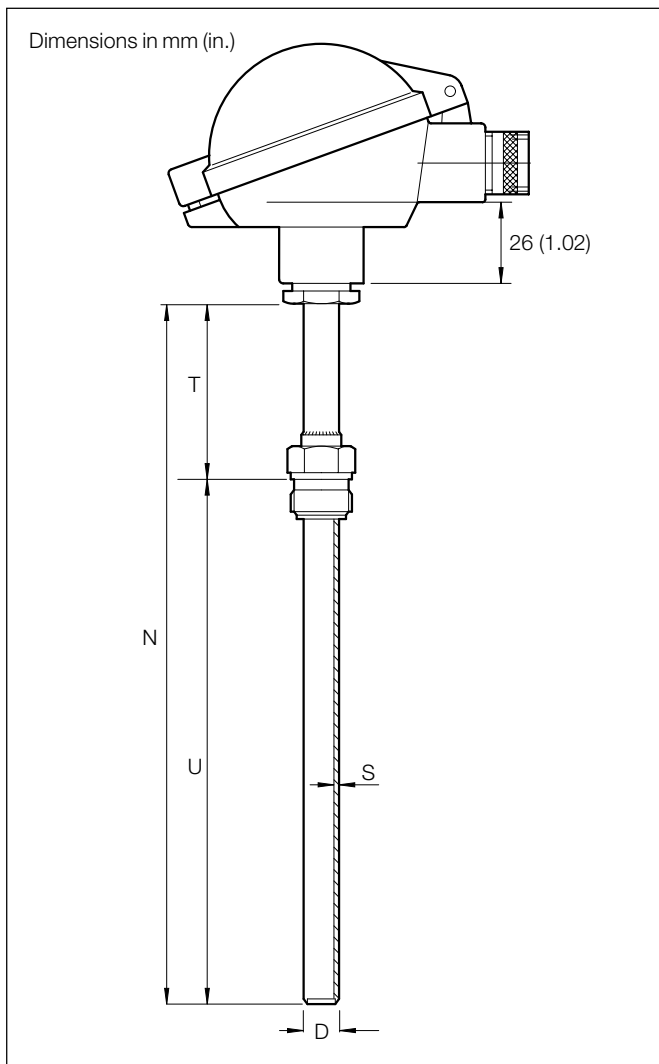
**Sensor Design**

This design eases the operational checks, since the measuring module:

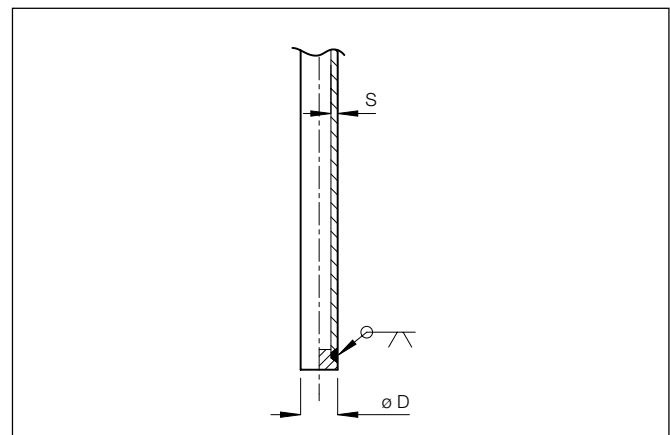
- can be removed while the system is running without dismantling the entire sensor
- can be calibrated in standard test facilities

In most cases, replacement by a new measuring insert is more reliable and less expensive than recalibration.

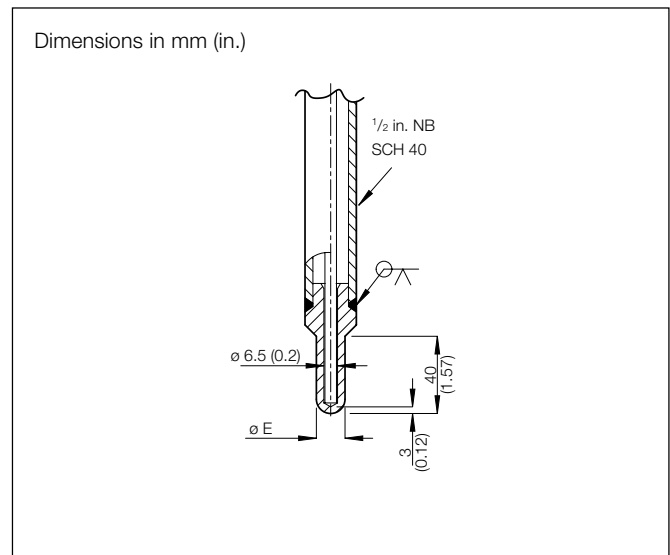
**Example**



**Protection Tubes**



Tube 11mm O/D x 7mm I/D



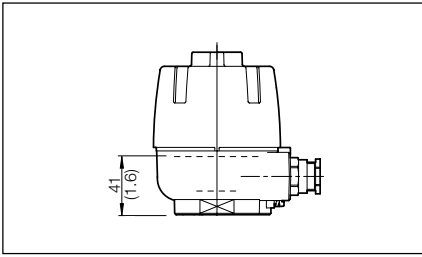
Type C

**Annotations**

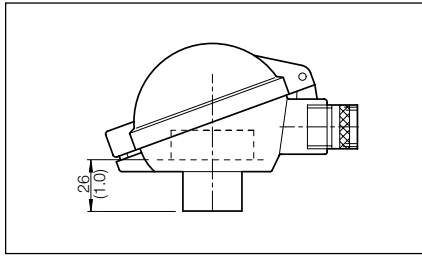
- |                           |   |
|---------------------------|---|
| N = Nominal lengths       | D = Protection tube diameter            |
| T = Extension tube length | E = Diameter of the protection tube tip |
| U = Insertion length      | S = Wall thickness                      |

**Connection heads**

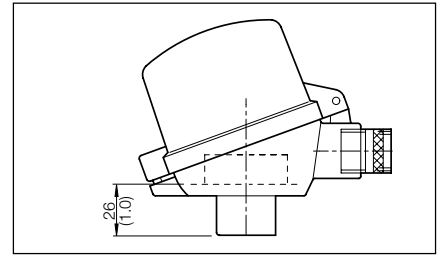
Dimensions in mm (in.)



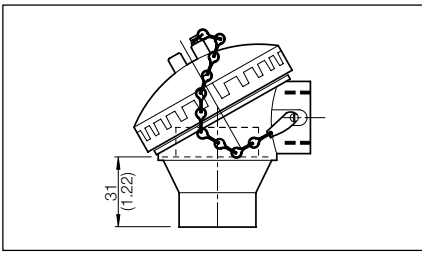
**AGL** Aluminium, Epoxy Coating, 70µm  
**AGS** Stainless Steel



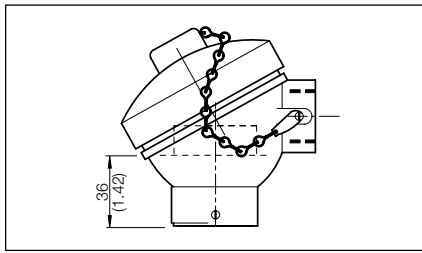
**BUZ** Aluminium Alloy



**BUZH** Aluminium Alloy



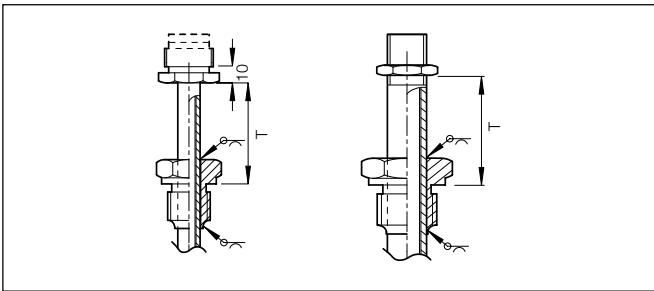
**KNE** Aluminium Alloy  
**HYP** Polypropylene



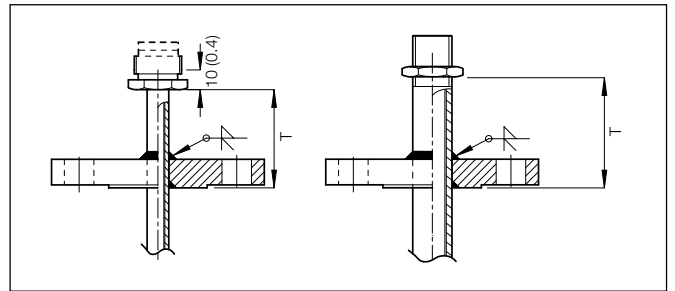
**KI** Cast Iron

**Process Connections**

Dimensions in mm (in.)

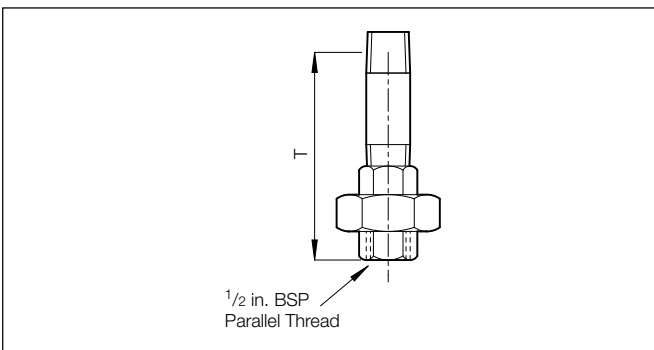


*Welded Mounting Thread*

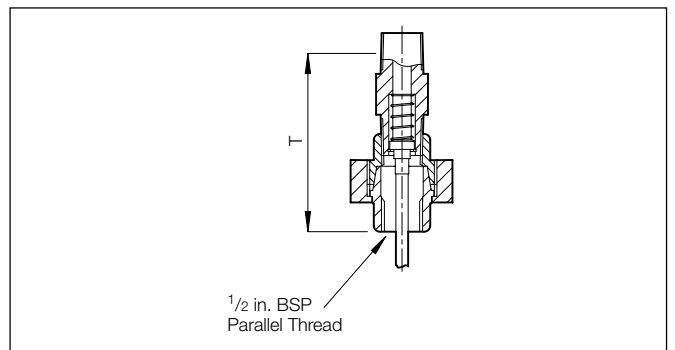


*Welded Mounting*

**Extension – Stainless Steel**











*E1S Nipple & Union – 2 x 1/2 in. NPT*



*E1S Nipple/Union Spring – 2 x 1/2 in. NPT*

## Head-mounted Temperature Transmitters

These are the more common ranges of transmitter, other ranges are available details of which can be obtained on application.

	Analog Fixed Range	Digital Programmable	Digital HART™	Digital Fieldbus PROFIBUS PA	Digital Fieldbus FOUNDATION Fieldbus
			 	 	 
	TR04-Eco/TRO4	TS02/TS02-Ex	TH02/TH02-Ex	TF12/TF12-Ex	TF02/TF02-Ex

### Input (Sensor Type)

RTD type (2-, 3- and 4-wire)/ minimum span	Pt100/40K	Pt100 to 1000/20K Ni100, Ni500/20K	Pt50 to Pt100 to Pt1000/20k Ni100/20k	Pt50 to Pt100 to Pt1000 Ni50 to Ni100 to Ni1000	Pt10 to Pt100 to Pt1000 Ni50 to Ni100 to Ni1000 Cu10, Cu100
THC type (internal CJC)	—	B, E, J, K, L, N, R, S, T, U		B, E, J, K, R, S, T, N, C, D, L, U	B, C, D, E, J, K, L, N, R, S, T, U
Voltage	—	-125 to 1200mV		-15 to 115mV	-100 to 1200mV
Resistance	—	0 to 5000Ω		0 to 400Ω or 0 to 4000Ω	0 to 500Ω or 0 to 4000Ω
Electrical Isolation (Input/Output)	—	Yes		Yes	Yes
Supply Voltage	10.5 to 30V DC Ex 10.5 to 29.4V DC	11.5 to 30V DC Ex 11.5 to 29.4V DC	8.5 to 30V DC Ex 8.5 to 29.4V DC	9 to 32V Ex 9 to 17.5V	9 to 32V Ex 9 to 24V
Output	4 to 20mA	4 to 20mA + digital signal	4 to 20mA + HART signal	Up to 3 digital values + status	Up to 2 digital values + status

### Explosion Protection

Ex-N	PTB: ATEX II 3G EEx n A IIC T6			—	DMT:ATEX (in preparation) II 3G EEx n A II T6
Non-incendive	—	—	FM, CSA Class I Div. 2 Groups A, B, C, D	—	FM, CSA (applied) Class I: Div. 2 Group A, B, C, D
Intrinsically Safe	PTB: ATEX II 2(1) G EEx ia IIC T6	PTB: ATEX II 2(1) G EEx [ia] ib IIC T6	PTB: ATEX II 291)G EEx [ia] ib IIC T6	Zelm: ATEX II 2 G EEx ia IIC T6	DMT: ATEX II 1 G EEx ia IIC T6
	FM, CSA: Class 1, Div. 1, Groups A, B, C, D; T6; IS and Zone 1 or 0	—	—	—	FM, CSA (applied for)
Special Features	—	Diagnostics, arithmetic functions (mean, difference)  Custom linearization 64 capabilities		Dual channel, diagnostics, redundancy, arithmetic functions, custom linearization	One or dual channel parametry, diagnostics, custom linearization
Indicator/ Local Configurator	Yes <sup>1)</sup> /-	Yes <sup>1)</sup> /-	Yes <sup>1)</sup> /Yes <sup>1)</sup>	No /Yes	Planned
Configuration – Software Tools	—	SMART VISION Parasoft	SMART VISION AMS, DTM for FDT 0.98-1	DTM for HDT 0.98-1 and SMART VISION SIEMENS Simatic PDM-driver	Configuration with DD and CFF file
Configuration – Handheld	—	STT04	691HT, STT04, HHT275	—	—

1) Displays and meters are available in conjunction with complete sensor assemblies only.

**Light Duty Pocket Assemblies (Fabricated)**

Resistance Thermometer and Thermocouples with Welded Protection Tube and Measuring Insert

SS/LDPA\_1

**Ordering Information**

		Main Code					Additional Code Pt. 1						Pt. 2			
Light Duty Pocket Assemblies (Fabricated)		Model No. V10683/	X	XX	XX	XXX	X	X	X	X	X	X	X	X	X	XX
<b>Material</b>																
No thermowell			1													
304 stainless steel			H													
316 stainless steel (standard)			L													
321 stainless steel			M													
Hastelloy C276*			P													
Hastelloy B2*			B													
Monel alloy 600*			U													
Inconel alloy 400*			A													
Incoloy alloy 800*			C													
Other materials			X													
<b>Process Connection 'P'</b>		<b>Size</b>	<b>Rating (lb)</b>		<b>Facing</b>											
Flange fillet and seal weld		1 in.	150		RF		F1									
Flange fillet and seal weld		1 in.	300		RF		F2									
Flange fillet and seal weld		1 1/2 in.	150		RF		F3									
Flange fillet and seal weld		1 1/2 in.	300		RF		F4									
Flange fillet and seal weld		1 1/2 in.	600		RF		F5									
Flange fillet and seal weld		2 in.	150		RF		F7									
Flange fillet and seal weld		2 in.	300		RF		F8									
Flange fillet and seal weld		2 in.	600		RF		F9									
Screwed bush		1/2 in. BSP (not Type C)					S1									
Screwed bush		1/2 in. NPT (not type C)					S2									
Screwed bush		3/4 in. BSP					S3									
Screwed bush		3/4 in. NPT					S4									
Screwed bush		1 in. BSP					S5									
Screwed bush		1 in. NPT					S6									
No thermowell							11									
<b>Stem Design</b>		<b>Head Connection</b>														
11mm OD x 7mm ID (stainless steel only)		M24 x 1.5 gland nut & ring					C2									
Type 'C' 1/2 in. NB with Quick Response Tip		1/2 in. BSP male thread					K3									
No thermowell							11									
Special design							XX									
<b>Immersion Length (mm) 'U' to be stated in 10mm increments</b>																
Length 100 (example 100 = 100mm)							100									
↓							↓									
Length 990 ( example 990 = 990mm)							990									
<b>Lagging Length T (mm)</b>																
0							0									
10							1									
20							2									
30 (minimum when gland nut and ring fitted)							3									
40							4									
50 (standard for Flanged thermowells)							5									
60							6									
70							7									
80							8									
90							9									

\*Notes. Wetted parts only – stainless steel backing flange.

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Resistance Thermometer and Thermocouples with Welded Protection Tube and Measuring Insert

SS/LDPA\_1

**...Ordering Information**

		Main Code		Additional Code Pt. 1						Pt. 2			
Light Duty Pocket Assemblies (Fabricated)		Model No. V10683/XXXXXXXXXX		X	X	X	X	X	X	X	X	X	XX
<b>Extension Type</b>		<b>Threads Head Thermowell</b>											
ES – 1 nipple & 1 union (Type C only)		1/2 in. NPT 1/2 in. BSP		D									
ES – 1 spring version with union (Type C only)		1/2 in. NPT 1/2 in. BSP		H									
No extension				0									
<b>Sensor</b>		<b>Sheath Material</b>											
1 x Pt100, 2-wire		321 stainless steel			1								
1 x Pt100, 3-wire		321 stainless steel			2								
1 x Pt100, 4-wire		321 stainless steel			3								
2 x Pt100, 2-wire		321 stainless steel			4								
2 x Pt100, 3-wire		321 stainless steel			5								
1 x Type K (insulated hot junction)		310 stainless steel			A								
2 x Type K (insulated hot junction)		310 stainless steel			B								
1 x Type K (insulated hot junction)		Inconel			C								
2 x Type K (insulated hot junction)		Inconel			D								
1 x Type J (insulated hot junction)		321 stainless steel			E								
2 x Type J (insulated hot junction)		321 stainless steel			F								
1 x Type T (insulated hot junction)		321 stainless steel			G								
1 x Type T (insulated hot junction)		321 stainless steel			H								
<b>Accuracy</b>		<b>Pt 100Ω IEC 60.751</b>											
Class 'B'		Standard			B								
Class 'A'		Specify range			A								
1/3 DIN		Specify range			C								
1/10 DIN		Specify range			D								
<b>Accuracy</b>		<b>Thermocouple</b>											
Class 1		(Specify range)			1								
Class 2		Standard			2								
<b>Connection Head</b>		<b>Material</b>		<b>Cable Entry</b>		<b>I/P Rating</b>							
BUZ		Aluminium		M20 single		IP65						A	
BUZ'H'		Aluminium		M20 single		IP65						B	
KNE		Aluminium		Single		IP65						C	
HYP		Polypropylene		Single		IP65						E	
KI		Cast Iron		Single		IP65						D	
AGL		Aluminium		Single		IP65						G	
AGS		Aluminium		Single		IP65						L	
Special		Stainless steel		Single		IP65						X	
<b>Cable Entry Thread</b>													
M20 x 1.5		Standard										0	
2 x M20 x 1.5 (only on AG versions)												1	
1/2 in. NPT												2	
2 x 1/2 in. NPT (only on AG versions)												3	
<b>Certification</b>													
EEx 'd'													D
EEx 'N'													N
EEx 'ia'													A
Safe													S

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Resistance Thermometer and Thermocouples with Welded Protection Tube and Measuring Insert

SS/LDPA\_1

		Main Code + Additional Code Pt. 1		Pt. 2		
Light Duty Pocket Assemblies (Fabricated)		Model No.	V10683/XXXXXXXXXX XXXXXX	X	X	XX
<b>Head-mounted Transmitter</b>						
Without (terminal block fitted)				0		
				<b>Measurement Range</b>		
				<b>Zero</b>	<b>Span</b>	<b>C/F</b>
TR-04-Eco	Fixed range Pt 100Ω only	N/A	N/A	N/A	1	
TR-04-Ex	Fixed range Pt 100Ω only	N/A	N/A	N/A	A	
TS-02	Programmable	?	?	?	6	
TS-02-Ex	Programmable	?	?	?	F	
TH-02	Programmable Hart Protocol	?	?	?	9	
TH-02-Ex	Programmable Hart Protocol	?	?	?	J	
TF-12	Profibus PA (no indication)	?	?	?	K	
TF-12-Ex	Profibus PA (no indication)	?	?	?	L	
TF-02	Foundation Fieldbus (no indication)	?	?	?	M	
TF-02-Ex	Foundation Fieldbus (no indication)	?	?	?	N	
Others	Specify	?	?	?	X	
<b>Fixed Transmitter Ranges TR 04</b>						
Fixed range -30 to 60°C	Standard				A	
Fixed range -20 to 40°C	Standard				B	
Fixed range 0 to 40°C	Standard				C	
Fixed range 0 to 60°C	Standard				D	
Fixed range 0 to 100°C	Standard				E	
Fixed range 0 to 120°C	Standard				F	
Fixed range 0 to 150°C	Standard				G	
Fixed range 0 to 200°C	Standard				H	
Fixed range 0 to 250°C	Standard				J	
Fixed range 0 to 300°C	Standard				K	
Fixed range 0 to 400°C	Standard				L	
Fixed range 0 to 600°C	Standard				M	
Non-standard range (fixed)					X	
<b>Programmed Range</b>						
Default factory settings (Pt 100Ω, 0 to 100°C, 4-wire)					O	
Defined range ... to ...					P	
<b>Options</b>						
Bonded hot junction (single only)						33
Tag number on stainless steel tag						SL
Internal pressure test of thermowell						IP
External pressure test of thermowell						EP
Chain for lid of connection head (AGL & AGS only)						CL
Heat treatment (NACE NR 10-90)						NA
Dye penetrant test						DP
Clean for oxygen service						OC
Clean for chlorine service						CC
Frequency calculation						VC
Transmitter calibration @ 2 points						TC
Polish finish on stem						4F
Positive metal identification						PM
Other (please specify)						XX
Operating and maintenance instructions						OM

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