

- **User-customizable for Insertion, Flow-through, Immersion and Hot-tap Retractor**
  - ideal for OEMs (Original Equipment Manufacturers) and general applications
- **Economical investment, powerful performance**
  - suitable for general purpose and light industrial applications
- **Combination Sensor complete with measuring, reference and temperature elements**
  - all-in-one sensor; needs no additional electrodes
- **Bulb and Flat Glass Options**
  - provides rugged performance and exceptional resistance to in-line coatings
- **High stability PTFE reference junction**
  - superior performance in water treatment duties
  - anti-fouling capability in contaminated media
- **Gel-filled disposable sensor**
  - non-maintenance sensor
- **Process-resistant gel electrolyte**
  - operates up to 105°C (221°F) and 6 bar (90 PSI)



**Excellent all-round performance in  
a wide range of applications**

**Positive Solutions**

ABB provides an unrivalled range of dedicated pH/Redox (ORP) sensors for laboratory and process industrial duties.

**Trouble-free Selection: Ideal for OEMs**

The AP300 series is the perfect starting point for pH or Redox (ORP) measurements. Economical in outlay, yet powerful enough for the majority of standard applications, these PPS (Ryton) bodied sensors are best placed for OEMs and users with general purpose applications.

The range provides uncomplicated, effective technology enabling on-site customization. Simple conversion is possible from an insertion probe into a dip-type immersion or in-line, flow-through sensor; enabling the user to provide maximum application coverage with the minimum number of variants.

A 'Hot-tap' insertion sensor variant allows fitting and retraction through a standard, full-port ball-valve keeping installation costs to a minimum.

**Rugged Design, Maximum Protection**

The inner electrolyte is a highly media-resistant gel with integral protection against process contaminants, faced with a dirt-repellent PTFE junction.

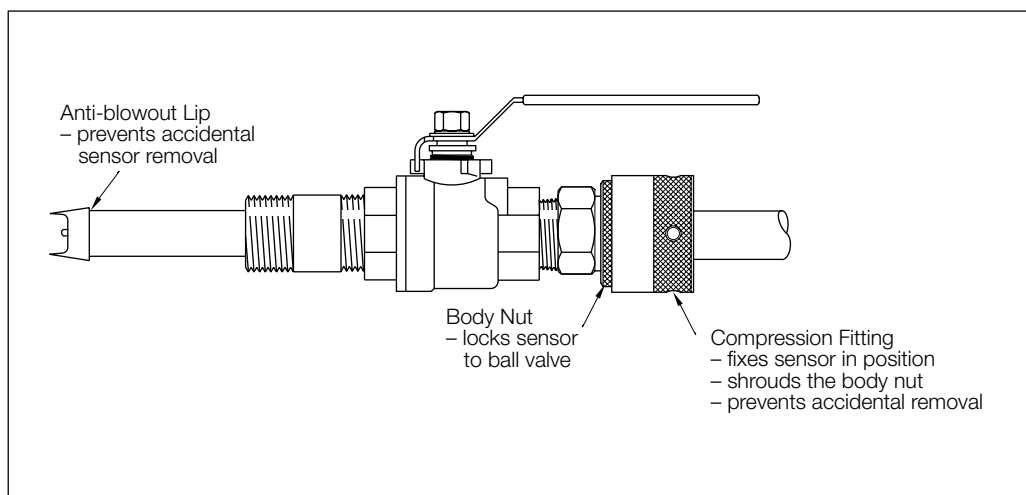
These are encapsulated in a rugged body, providing maximum resistance to chemical attack. The sensor can withstand operation up to 105°C (221°F) and 6 bar (90 PSI).

**Site Customizable: Insertion, Flow, Immersion and Hot-tap Retractable**

The AP301 is a PPS Ryton sensor for general applications that can be adapted to 1in. NPT fittings by threaded locknut process adapters. Dip-type immersion is achieved by using an immersion guard and connection of the 3/4 in. NPT back-thread to a customer-supplied dip-tube.

The AP302 & AP303 are composite combination sensors made from PVDF and can be converted from insertion to flow or dip immersion using its front and rear 3/4 in. NPT threads.

Completing the series, the AP304 & AP305 are fully retractable PVDF-bodied sensors enabling installation, commissioning and maintenance without the need for a costly by-pass system or long immersion sensor. This can significantly reduce new project costs. The additional benefit of the retractable method is that it permits maintenance without process shut-down.



*Schematic of AP304 and AP305 anti-blowout lip and hand-compression fitting safety features*

**Retractable Sensor with Safety-by-Design**

The safety of operators is paramount. This is maintained by incorporating an anti-blowout lip in the design of the AP304 & AP305, preventing accidental sensor removal. Unlike chain restraints, this safety-by-design is an integral part of the sensor's construction.

Ball-valve connection is achieved with either wrench-tight or hand-tight fittings. The hand-operated compression fitting provides additional safety through two separate locking rings. A body nut union ring locks the sensor to the ball valve and enables sensor dismounting without complete disassembly. In addition, a compression ring fixes the sensor into position at the required insertion depth and seals the body from the process. This compression ring has an integral shroud that prevents access to the smaller body nut when the compression ring is being loosened for sensor maintenance.

**All-in-one and Low Maintenance**

The AP300 Series is a composite, combination electrode with all the sensor elements in one compact body; measuring element, reference and temperature sensor. This reduces outlay and maximises performance.

The gel-filled reference section means that the sensor requires little maintenance other than periodic cleaning and calibration.

**Flat-Glass Self-Cleaning Efficiency**

To promote self-cleaning, the junction design uses fouling-resistant PTFE. When used with ABB Flat-Glass technology the AP300 provides maximum resistance to in-line coatings; particularly fibrous media.



*Flat & Bulb Glass Variants*

**Cable Options**

Two cable connection methods are possible; integral cable in 3m (10ft), 6m (20ft) and 9m (30ft) lengths, or terminated via a fitted junction box.

Each version allows for tagged sensor terminations enabling connection to a wide variety of process pH/Redox (ORP) instruments with terminal blocks. Alternatively the sensor can be supplied with detachable BNC/TC connections.

**Model AP301**

General-purpose in-line/immersion, locknut style sensors.



**Models AP302 and AP303**

General-purpose in-line/immersion, 3/4 in. NPT threaded sensors.

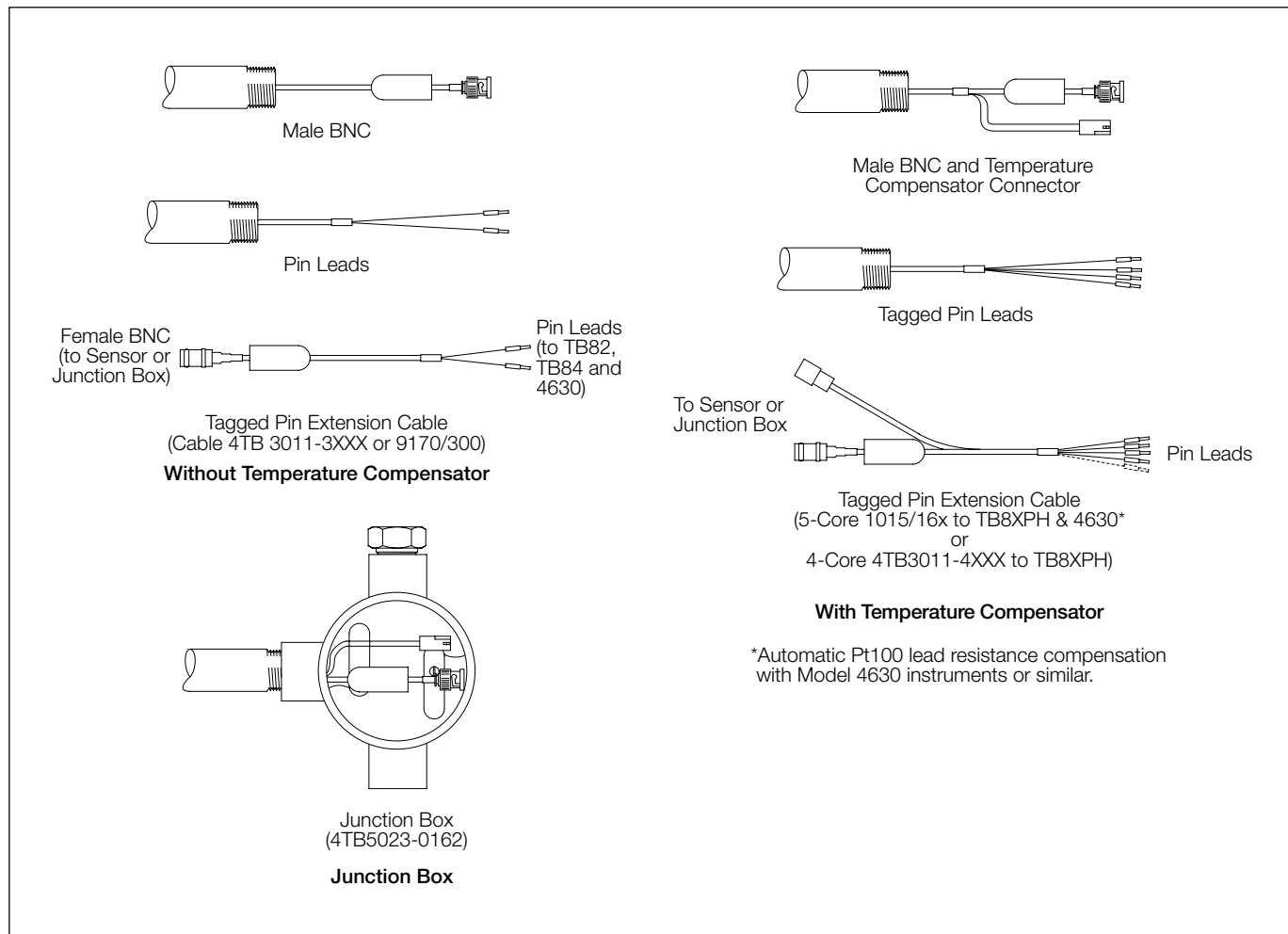


**Models AP304 and AP305**

General-purpose, Hot-tap retractable sensors.



**Sensor Cables and Junction Box Wiring**



**Specification**

**General**

**pH Measuring range**

0 to 14pH

**Redox (ORP) Measuring Range**

-2000 to 2000mV

**Temperature range**

- Body 0 to 105°C (32 to 221°F)
- Bulb glass 0 to 105°C (32 to 221°F)
- Flat glass 0 to 100°C (32 to 212°F)
- Redox (ORP) 0 to 105°C (32 to 221°F)

**Pressure maximum**

6 bar (90 PSI)

**Temperature compensator (pH sensors only)**

Integral Pt100 or Balco 3kΩ

**Wetted materials**

- Glass pH electrode
- Platinum Redox (ORP)
- PTFE Junction
- PPS (Ryton) Body AP301
- PVDF (Kynar) Body AP302/3 and AP304/5
- Stainless steel AP304 & AP305 shaft

**pH glass types**

- Bulb general duties
- Flat in-line, self-cleaning

**Reference System**

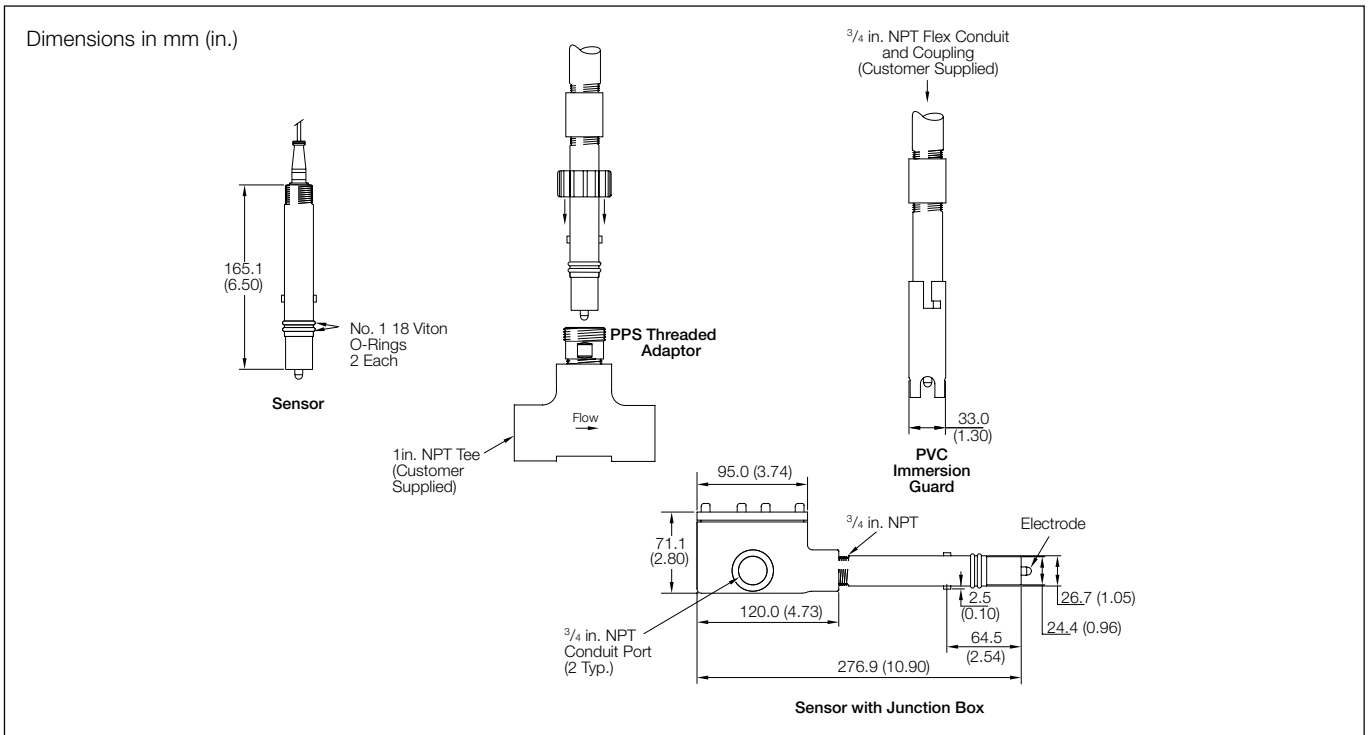
Ag/AgCl-3.5M KCl in gel matrix

**Reference Junction**

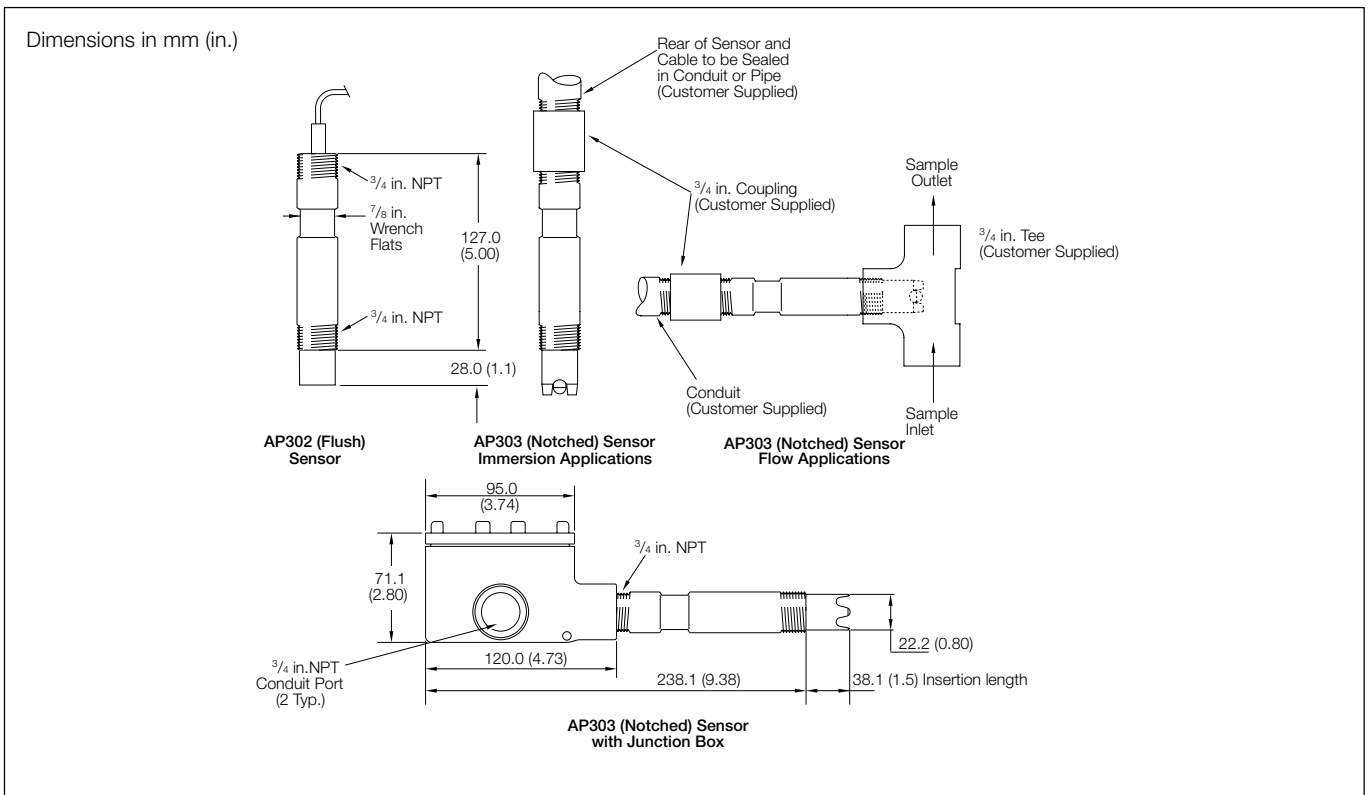
Porous PTFE

## Overall Dimensions

### Model AP301

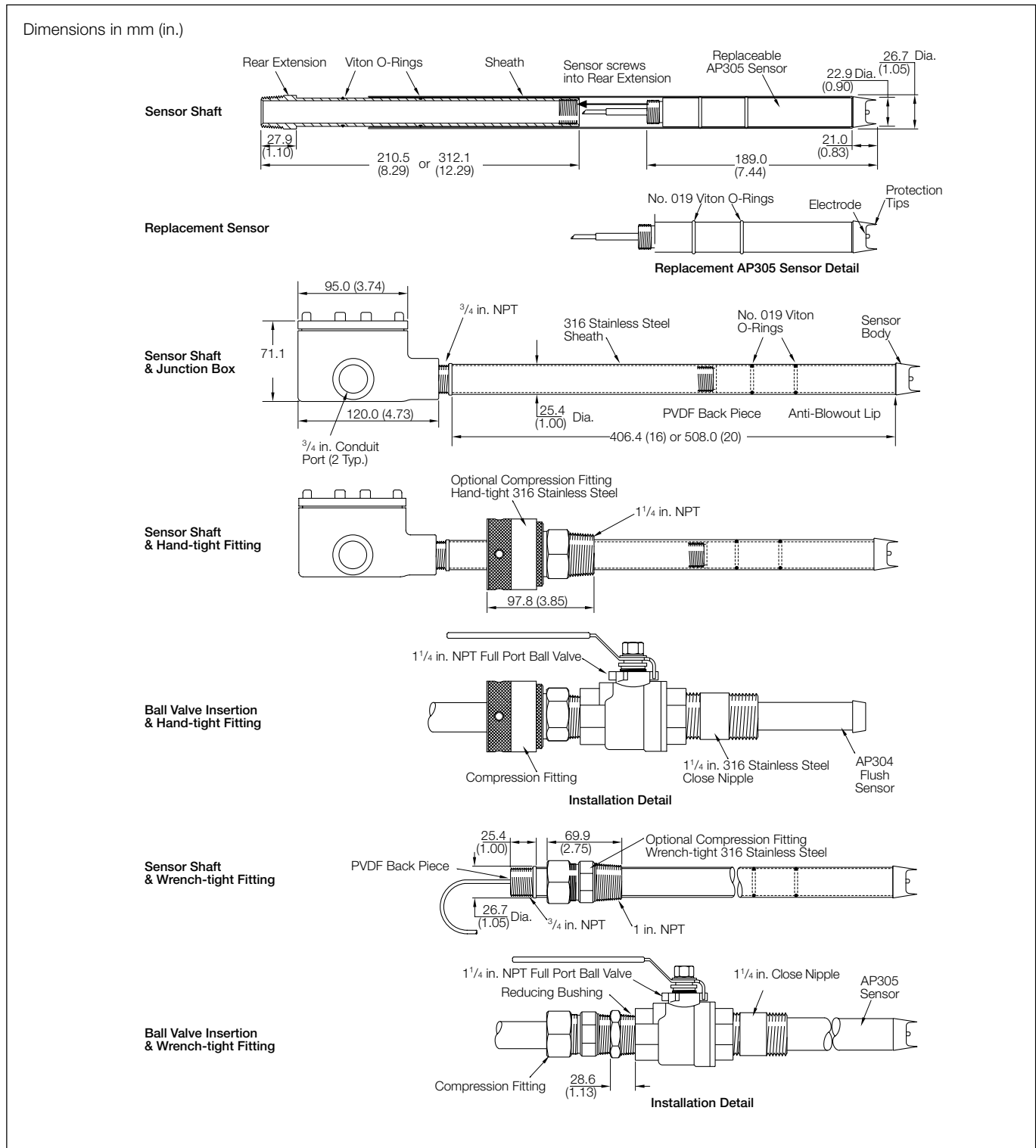


### Models AP302 and AP303



...Overall Dimensions

Models AP304 and AP305



**Ordering Information**

pH/Redox (ORP) Sensor/Assembly	AP30	X	/	X	X	0	X	X	XX	X
Gel-filled, disposable sensor with dirt-repellent PTFE junction										
<b>Body style</b>										
Twist-lock insertion/immersion (TB551 style)										
Standard insertion – no sensor guard (flush)										
3/4 in. threaded insertion/immersion (TB556 style)										
Insertion depth 1.1 in. – no sensor guard (flush)										
Insertion depth 1.5 in. – notched sensor guard										
Hot-tap ball valve insertion (TB557 style)										
No sensor guard (flush)										
Notched sensor guard										
<b>Measuring Electrode</b>										
Flat glass pH for in-line, fouling applications (5 to 100°C, 0 to 14pH)										
Standard glass, pH (0 to 105°C, 0 to 14pH)										
Platinum, Redox (ORP)										
<b>Integral Temperature Sensor</b>										
None – only for Redox (ORP) sensors										
Pt100 – only for pH sensors										
3kΩ – only for pH sensors										
<b>Reserved</b>										
<b>Junction Box or Integral Cable Length</b>										
Short length cable – supplied <b>without</b> junction box										
3m (10 ft)										
6m (20 ft)										
9m (30 ft)										
Integral junction box supplied with short length cable										
<b>Sensor Connectors</b>										
Tagged Pin Leads – all tagged terminations										
Connectors – BNC on pH/Redox (ORP) + TC connector (if used)										
Also select for electrodes used with junction box										
<b>Accessory Hardware</b>										
No accessory supplied										
<b>For AP301</b>										
1 in. NPT, locknut adapter – Ryton (PPS)										
PVC immersion (dip) guard										
<b>For AP304 &amp; AP305</b>										
16 in. stainless steel sheath										
16 in. stainless steel sheath & 316 stainless steel wrench-tight fitting										
16 in. stainless steel sheath & 316 stainless steel hand-tight fitting										
20 in. stainless steel sheath										
20 in. stainless steel sheath & 316 stainless steel wrench-tight fitting										
20 in. stainless steel sheath & 316 stainless steel hand-tight fitting										
<b>Instruction Manual</b>										
No manual supplied – for replacement sensors only										
English										
French										
German										
Spanish										

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